

Patent
42478-3817

IN THE SPECIFICATION:

Page 1 after line 5, insert the following:

--This Application is a Divisional Application of U.S. Patent No.
6,711,456 filed on June 6, 2002.--

5

Page 23, after line 9, insert the following paragraph:

--The NC Management apparatus 6 generates, for each piece of production
equipment, data that is required to perform production according to the production
schedule, obtains, for each piece of the production equipment, differences between
10 current NC data that has been acquired the most recently and the generated data, and
outputs the obtained differences.--

CHARENTRVW73839.2

2

BEST AVAILABLE COPY